AMENDMENTS TO THE SPECIFICATION:

Please replace the sixth full paragraph on page 8 with the following amended paragraph:

FIGS. 6A and 6B are **[[**is a**]]** side perspective views of a bevel milling head.

Please replace the first full paragraph on page 14 with the following amended paragraph:

A second milling head, bevel head 220 of the invention is shown in FIGS. 6A, 6B and 7. The bevel milling head 220 is capable of being used to form a frustoconical bevel 22 on the end of the tube 14 in a tube bank 10. The bevel milling head 220 has a generally cylindrical body 224 with a plurality of openings 225, such as the squared shaped recesses shown which define the cutting blade support 226. Cutting blade 230 has a blade securing portion 232 which fits in opening 225 of body 224 and is bounded by cutting blade support 226 and secured therein by affixing element such as set screw 227. Opening 228 is appropriately sized to enable a tool such as a hexdriver or the like to be used to attach the blade 230 to the blade support.

Please replace the second paragraph on page 14 with the following amended paragraph:

The bevel milling head 220 includes a coaxial cylindrical bore 240 **[[**244**]]** removably receiving a rotary gear or output shaft of the rotary milling device. The cylindrical bore 240 preferably includes a key slot 242 which matingly engages a key on the gear to lock the bevel milling head 220 to the rotary portion of the tool. The bevel milling head 220 can be further secured to the tool utilizing a fixing element such as set screw 244 which travels in threaded bore 245. The method of securing

illustrated can be substituted with various other means for mounting the milling head as known in the art. Other securing mechanisms including providing the cylindrical bore 240 with internal threads which cooperate with a threaded output shaft on the rotary milling tool, as well as various other conventional tool chucks or means for mounting a tool piece to an output shaft of a rotary power tool.